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Hydraulic Punching Machine



Features:

- Heavy-duty machine construction form high quality steel
- Easy change punch holder, ring , and adapters
- Swing away punch stripper unit
- Universal die bolster
- Heavy-duty punch table with guides and backstop
- Power inching and adjustable strokes at punch end
- Automatic overload relief on hydraulic system
- Shielded foot pedal control
- Low voltage light (HPM-80/100/125)
- Service toolkit
- Instruction, operating and maintenance manual
- Full tank hydraulic fluid

All dimensions are in mm

MODEL	HPM-60	HPM-80	HPM-100	HPM-125
Rated capacity	60 Ton	80 Ton	100 Ton	125 Ton
Maximum capacity	29 x 15	28 x 20	27 x 25	35 x 25
Diameter x thickness	57 x 8	57 x 10	57 x 12	57 x 16
Stroke length	55	55	80	80
Throat depth	625	625	625	625
Large hole (standard)	57	57	57	57
Large hole (optional)	160	160	160	160
© Optional equipment				
Corner notch max. capacity	250 x 250 x 6	250 x 250 x 6	250 x 250 x 6	250 x 250 x 6
Tube max. outside diameter	83	83	108	108
Max. sheet bending	500 x 3	500 x 3	500 x 3	700 x 3
Max. bar bending	250 x 12	250 x 15	250 x 20	250 x 22
© Technical data				
Motor power	7.5 HP (5.5 KW)	10 HP(7.5 KW)	10 HP(7.5 KW)	10 HP(7.5 KW)
Net weight	1400 kg	1700 kg	2230 kg	2750 kg
Gross weight	1550 kg	1880 kg	2430 kg	3000 kg
Machine dim. (L x W x H) cm	155 x 71 x 170	167 x 71 x 181		
Packed dim. (L x W x H) cm	180 x 96 x 200	193 x 96 x 211		

** Based on material strength of 450 N/mm² tensile.

** Design and specification subject to change without notice.